

Figure 1 Commonly used glycosylating agents

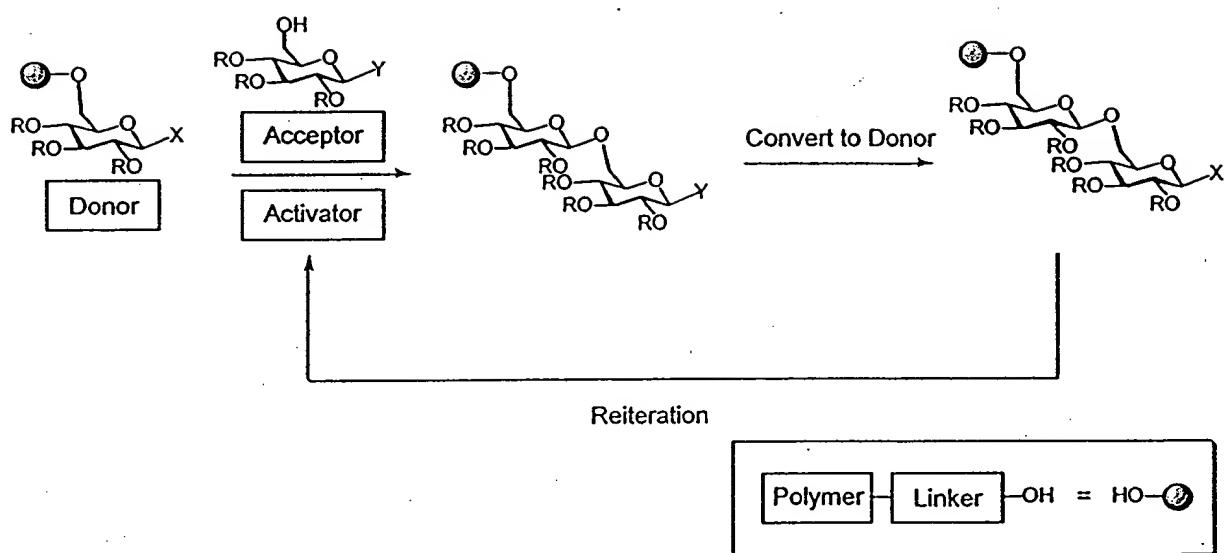


Figure 2 Donor bound solid-phase carbohydrate synthesis

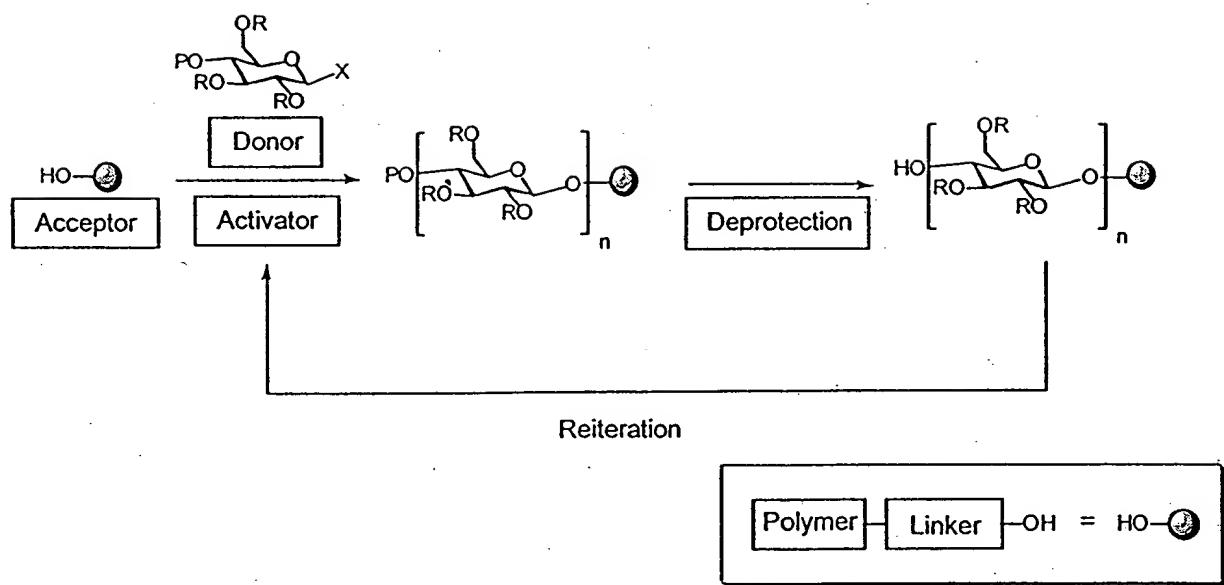
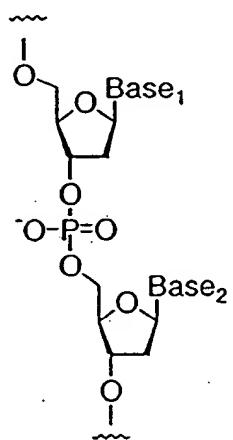
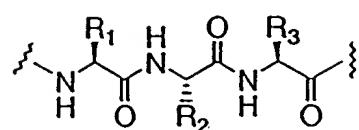
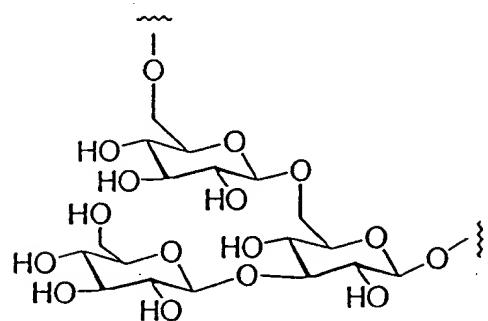


Figure 3 Acceptor bound solid-phase carbohydrate synthesis

Figure 4**a) oligonucleotides****b) oligopeptides****c) oligosaccharides**

Automated Oligosaccharide Synthesizer

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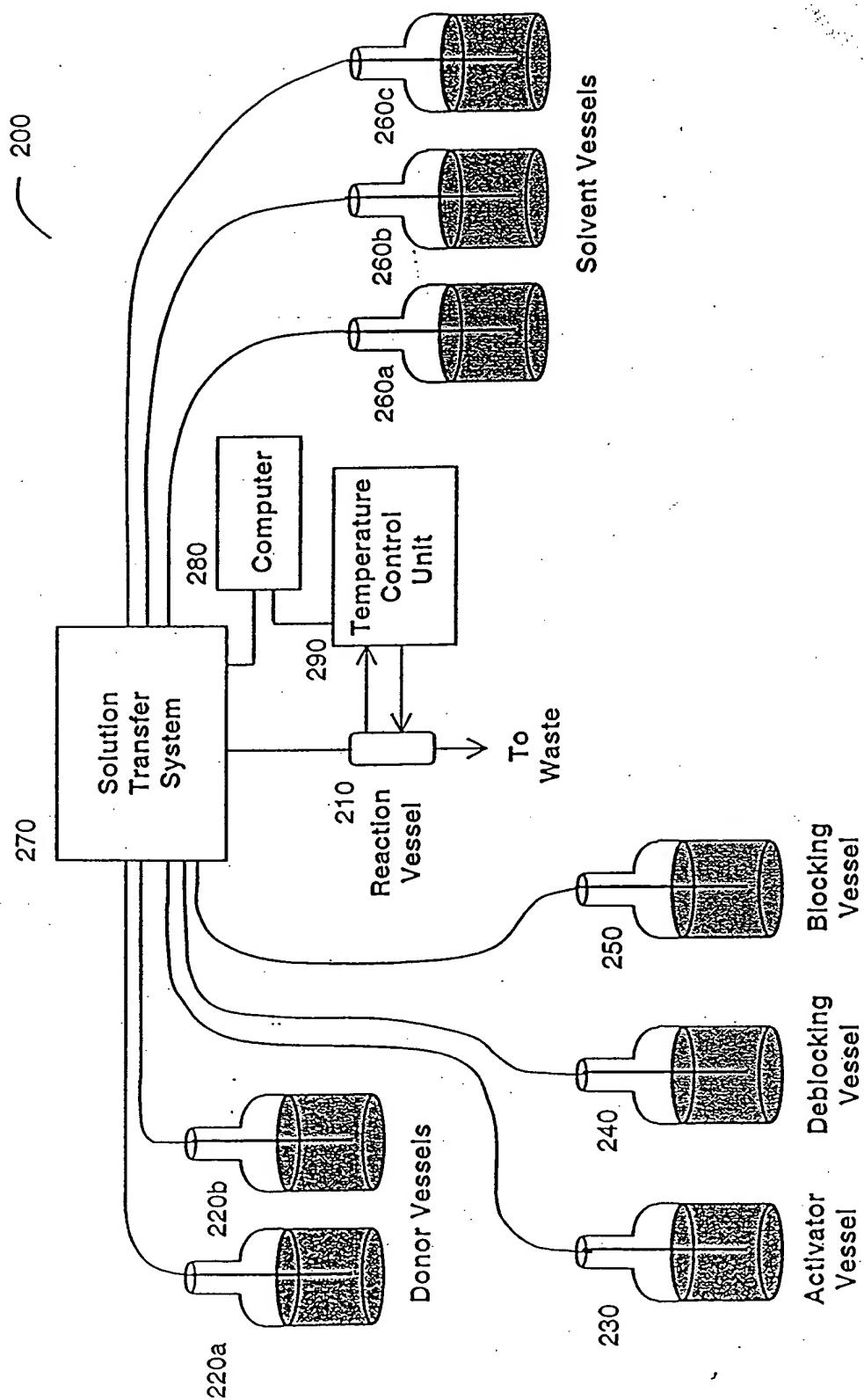


Figure 5

Automated Oligosaccharide Synthesizer

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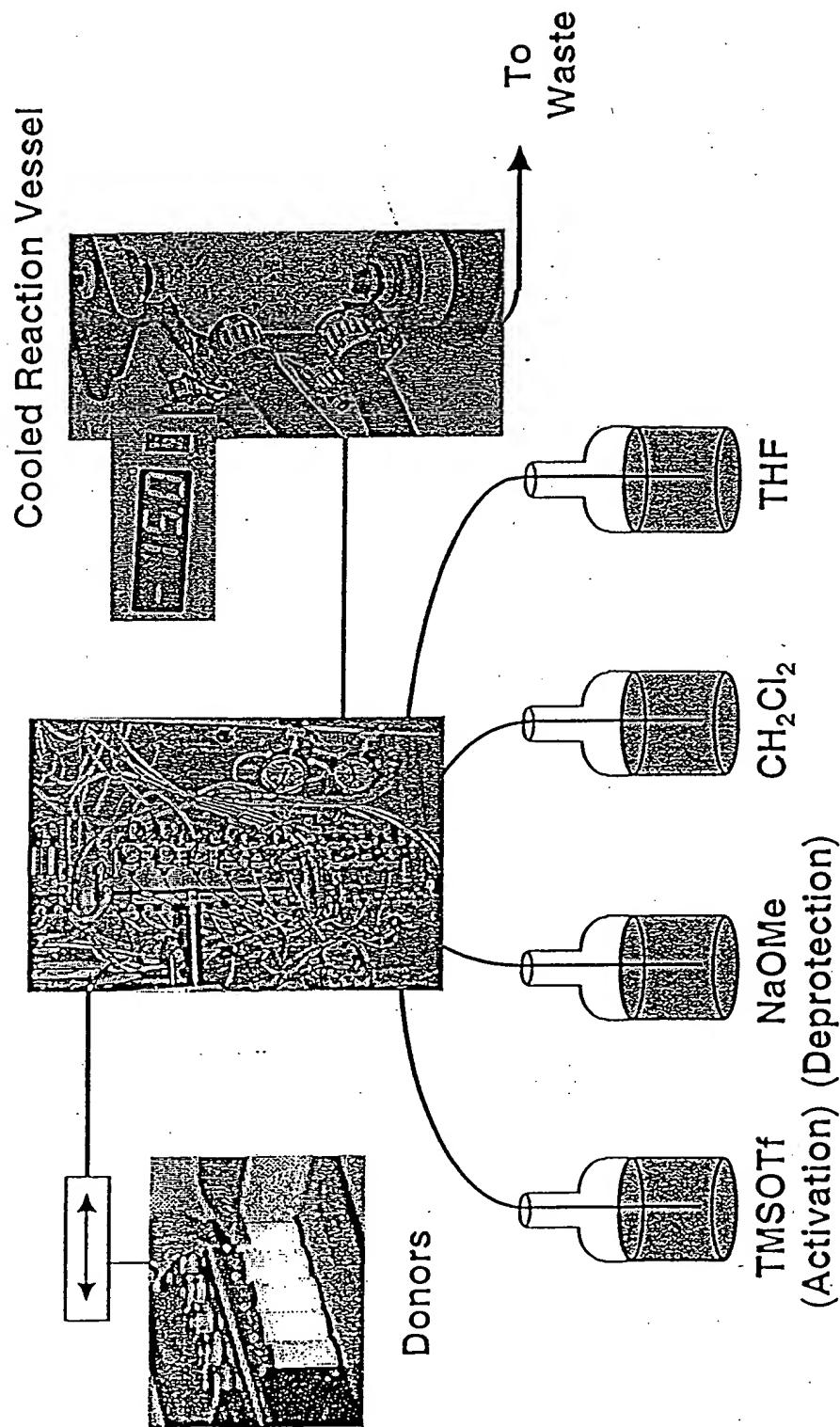


Figure 6

Double-Walled Cooled Reaction Vessel

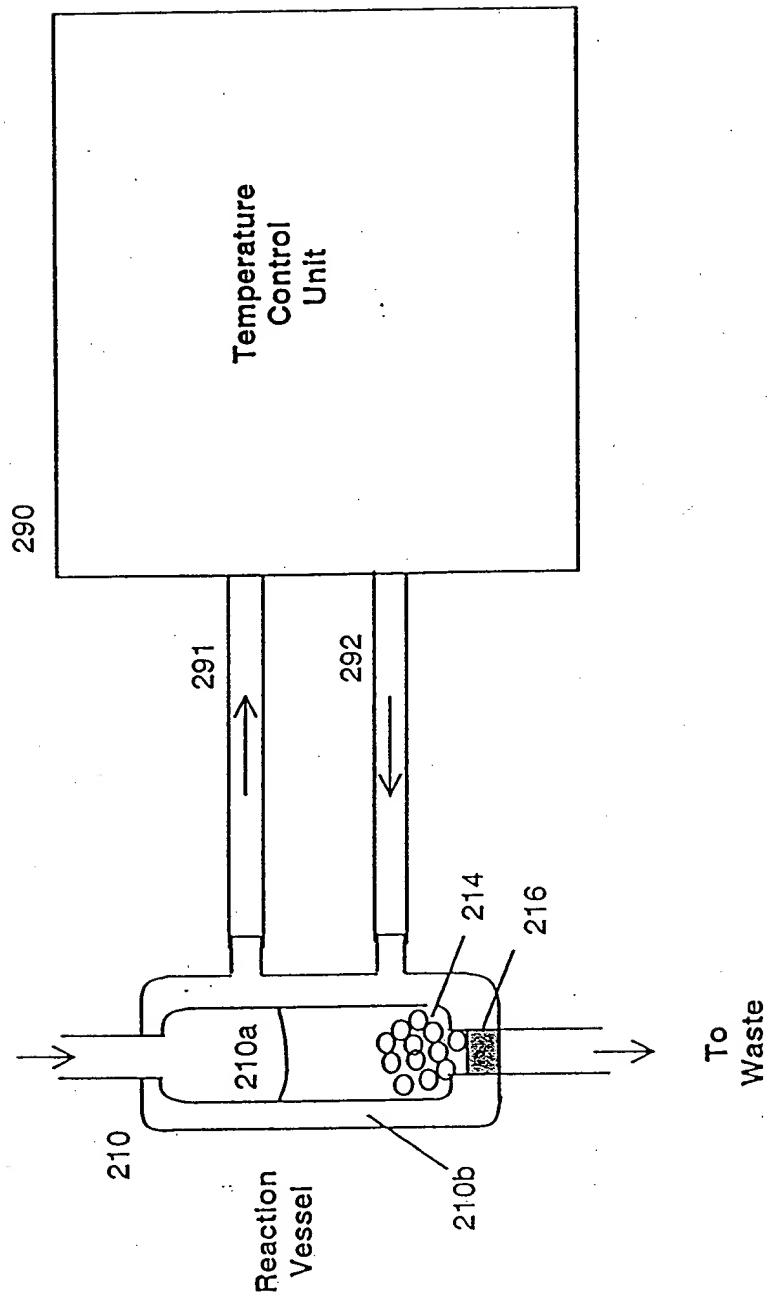
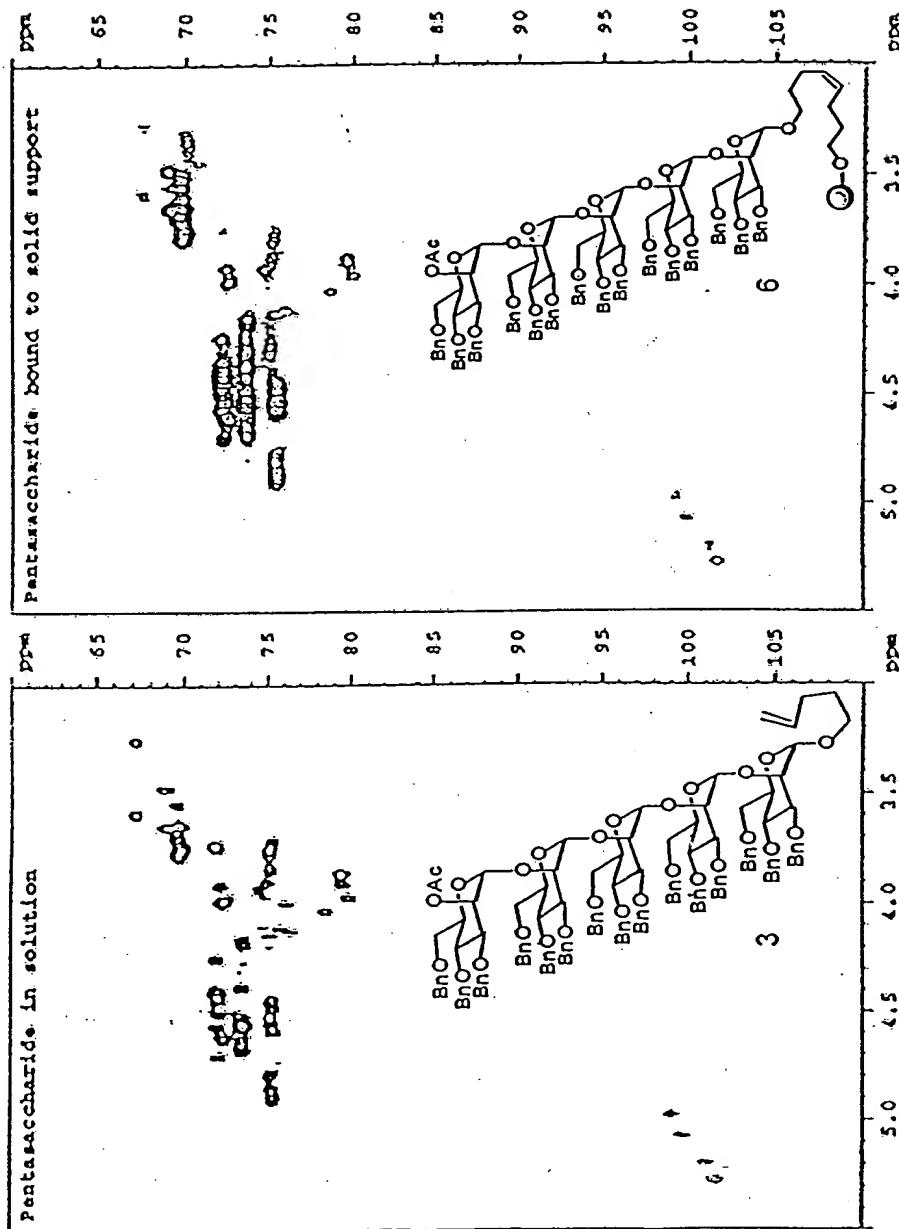


Figure 7

Figure 8
2D-NMR comparison of resin bound and solution phase pentamer



Automated Synthesis of the Phytoalexin Elicitor β -Glucan Using Glycosyl Phosphates

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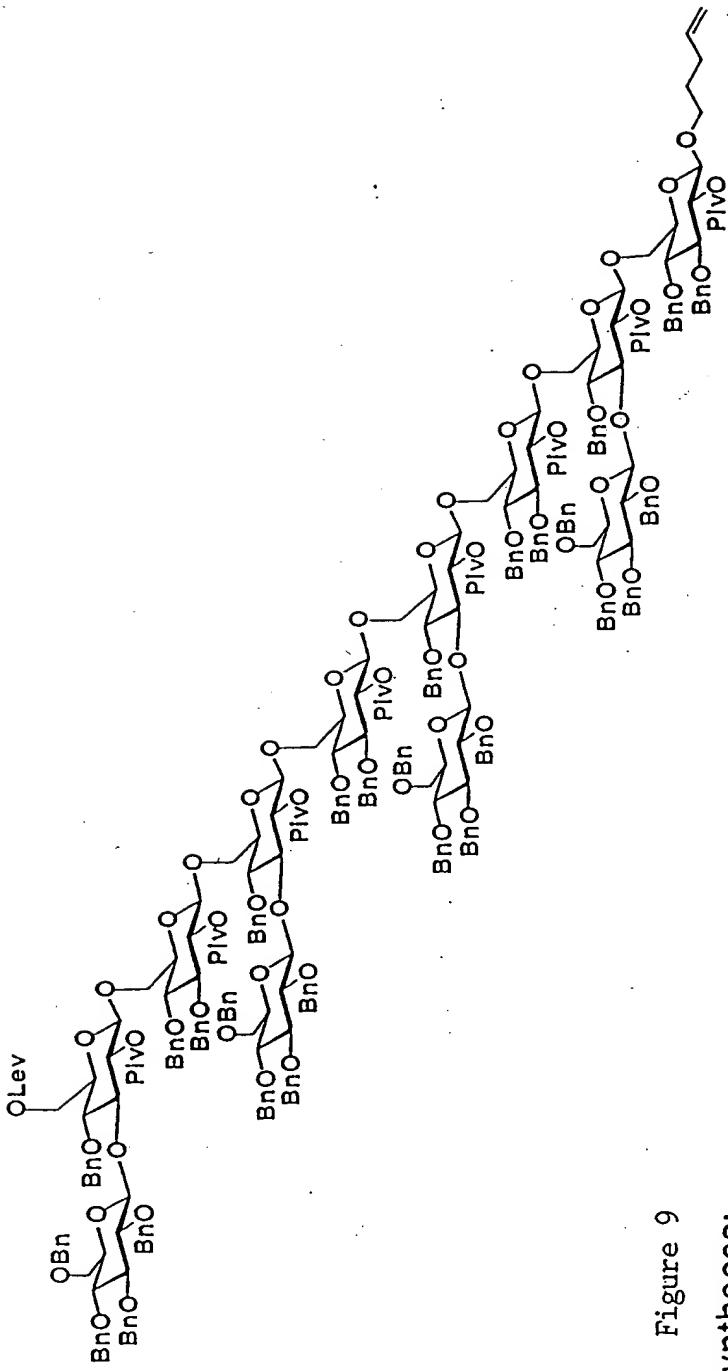


Figure 9

Prior syntheses:

Garegg et al. *Angew. Chem. Int. Ed.* 1983, 22, 793;
van Boom et al. *Chem. Eur. J.* 1995, 1, 16;
on soluble support: van Boom et al. *Recycl. Trav. Chim. Pays-Bas* 1993, 112, 464;
on polymer support using trisaccharide blocks: Nicolaou et al. *Angew. Chem. Int. Ed.* 1998, 37, 1559.

Automated Oligosaccharide Synthesis

Chemical Issues:

- Choice of Resin (Merrifield's, Argopore, Tentagel)
 - Linker: 
 - Glycosylation Protocol
 - Deprotection Protocol
 - Capping Cycle
 - Cleavage Method
 - Purification Technique

uses:

 - Scale ($\mu\text{mol}\text{-mmol}$)
 - Cycle Development/Time
 - Temperature Control Device

Practical Issues:

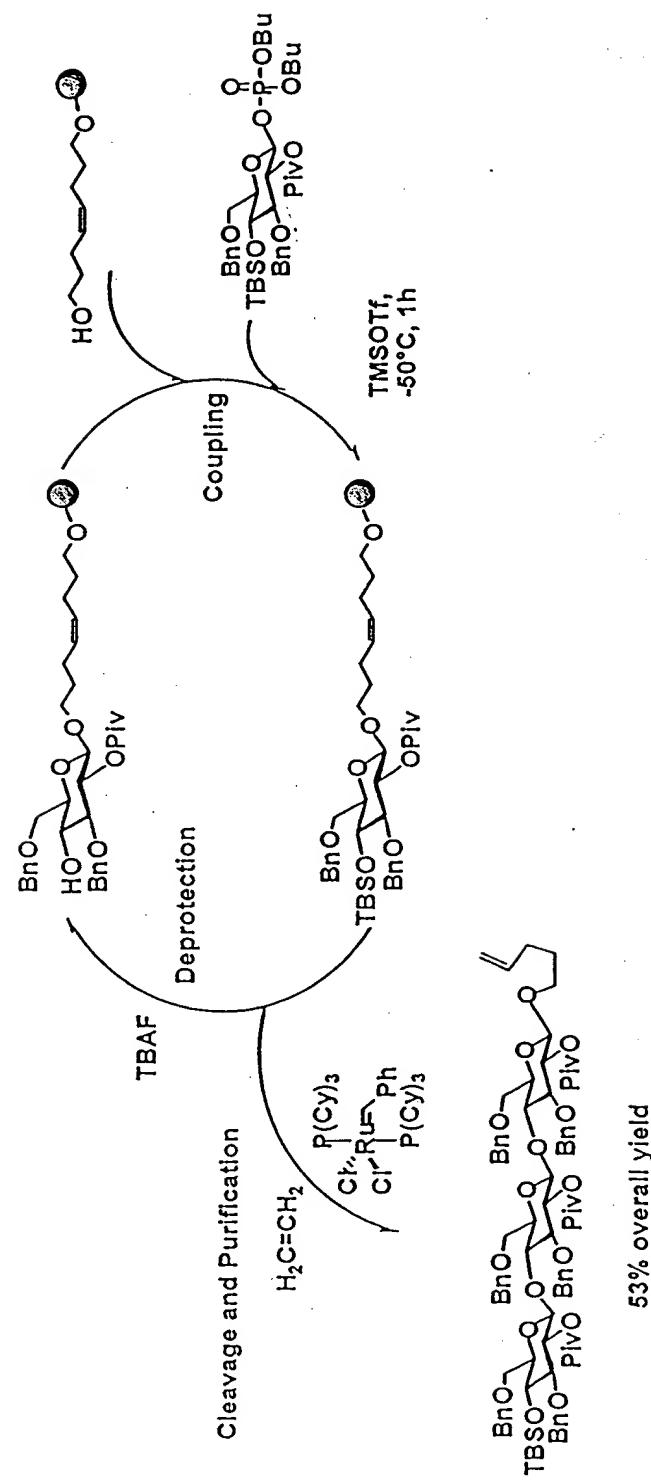
Automated Oligosaccharide Synthesis with Glycosyl Phosphates: Coupling Cycle

	Reagent/Solvent	Equivalents	Temperature	Time
→ Coupling	Donor TMSOTf	5	-15 °C	15 min
Washing	CH ₂ Cl ₂ THF	5		5 min
Coupling	Donor TMSOTf	5	-15 °C	15 min
Washing	CH ₂ Cl ₂ THF	5		5 min
Deprotection	N ₂ H ₄ -HOAc		15 °C	30 min
Washing	Pyr./AcOH			5 min
Deprotection	N ₂ H ₄ -HOAc		15 °C	30 min
Washing	Pyr./AcOH			5 min
			Cycle Time per residue	110 min

Figure 11

Figure 12

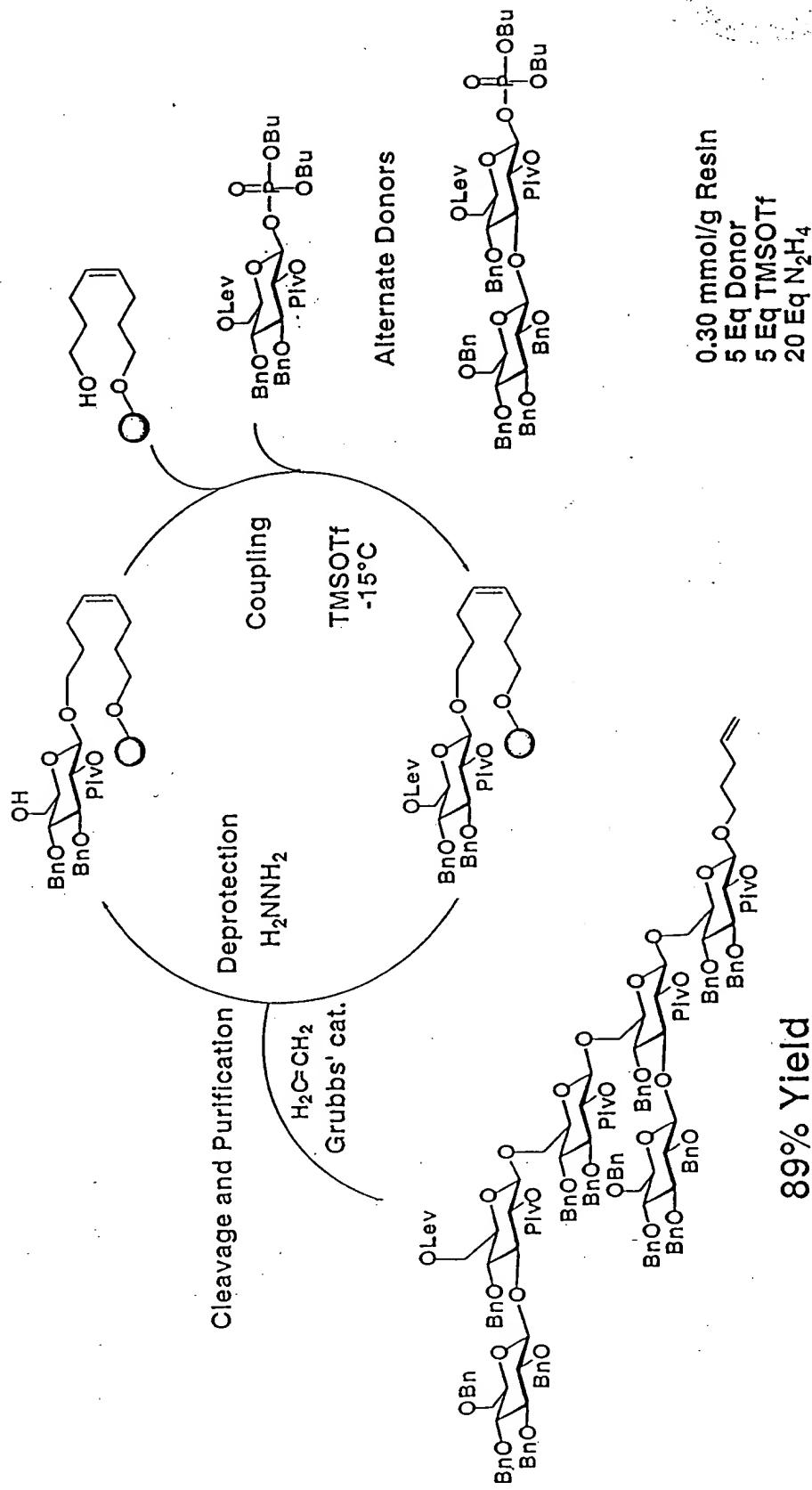
Solid Support Oligosaccharide Synthesis: Glycosyl Phosphate Donors



- Advantages:**
- excess reagents drive reactions to completion
 - purification only at the end of the synthesis

Automated Hexasaccharide Synthesis Using Glycosyl Phosphates

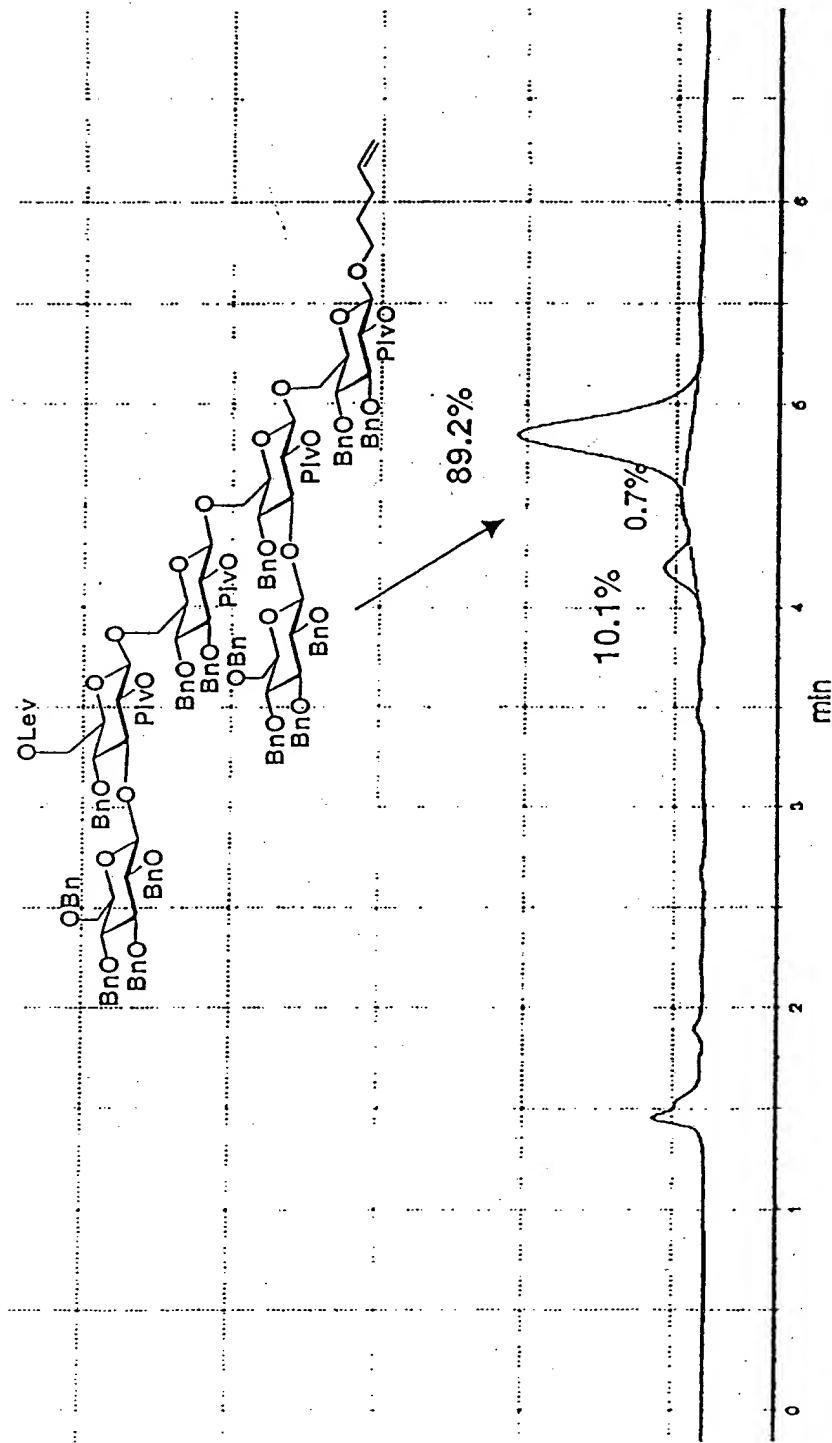
Figure 13



Crude HPLC Profile of the Hexamer Synthesis

Figure 14

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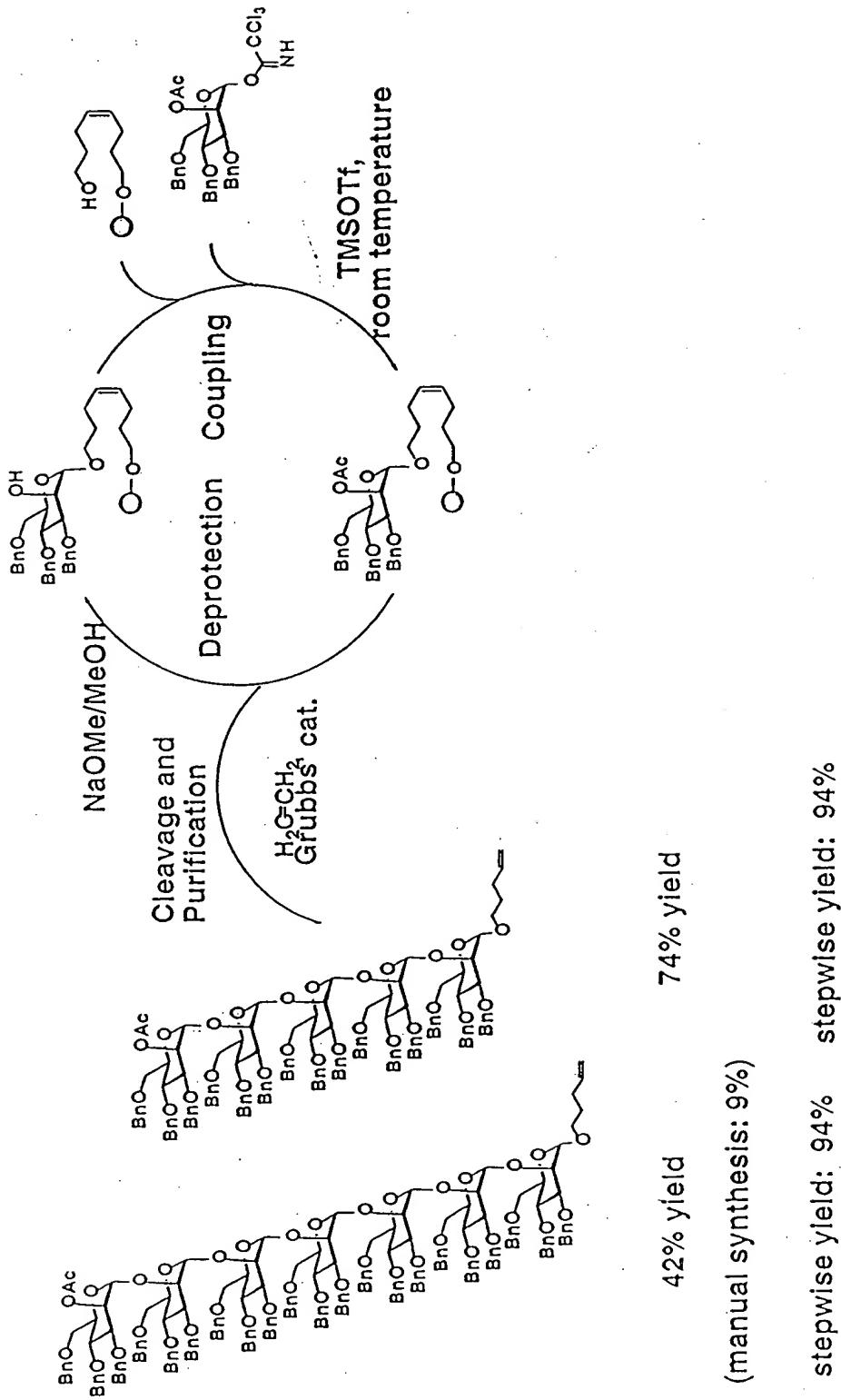
Automated Oligomannoside Synthesis: Coupling Cycle

	Reagent/Solvent	Equivalents	Time
Coupling	Donor TMSOTf	10 0.5	30 min
Washing	CH_2Cl_2 THF		5 min
Coupling	Donor TMSOTf	10 0.5	30 min
Washing	CH_2Cl_2 THF		5 min
Deprotection	NaOMe		30 min
Washing	CH_2Cl_2 THF		5 min
Deprotection	NaOMe		30 min
Washing	CH_2Cl_2 THF		5 min
Cycle Time per residue 140 min			
25 μmol Scale			

Figure 15

Solid-Phase Oligosaccharide Synthesis: Coupling Cycle Development

Figure 16



HR-MAS HMQC-Analysis of Pentamannosides

Figure 17

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